

PART	TYPE	IMAGE	DIE OPENING	DIE ANGLE	MAX MATERIAL THICKNESS (Typ.)	TYPICAL USE	PRICES
DIE 1	ACUTE DIE		0.315" (8mm)	30°	18 Gauge (.048")	Acute bends on thin sheet metal	16 Inch for \$134.95 8 Inch for \$69.95 4 Inch for \$34.95 2 Inch for \$19.95 1 Inch for \$9.95
DIE 2	ACUTE DIE		0.630" (16mm)	30°	12 Gauge (.105")	Acute bends on sheet metal	16 Inch for \$164.95 8 Inch for \$84.95 4 Inch for \$44.95 2 Inch for \$24.95 1 Inch for \$14.95
DIE 3	ACUTE DIE		0.984" (25mm)	30°	10 Gauge (.135")	Acute bends on thin plate	16 Inch for \$169.95 8 Inch for \$84.95 4 Inch for \$44.95 2 Inch for \$24.95 1 Inch for \$14.95
DIE 4	ACUTE DIE		2.000"	35°	0.250"	Acute bends on thick plate	16 Inch for \$284.95 8 Inch for \$144.95 4 Inch for \$74.95 2 Inch for \$39.95 1 Inch for \$19.95
DIE 5	STANDARD 4-WAY DIE		0.630", 0.787", 1.260", 1.969"	85°	0.250"	90 deg bends on sheet and plate metal	16 Inch for \$149.95 8 Inch for \$74.95 4 Inch for \$39.95 2 Inch for \$24.95 1 Inch for \$14.95